

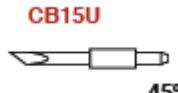
Cutter/Plotter Blade Holder and Blade Guide

Differences between Graphtec Blades:

- Graphtec has two separate blade width sizes that we stock, the CB09U and the CB15U.
- Graphtec CB09UB blades look like :



- Graphtec CB15U blades look like :



- CB09U and CB15U blades are NOT interchangeable and require different Graphtec blade holders to hold the respective blades. The reason being is that 09U blades are 0.9 mm wide. 15U blades are 1.5 mm wide.
- CB09U blades will always come with springs. CB15U blades do not as the blade holder does not require one. Newer CB09U blade holders now come with springs however to account for customers who have older CB09U blade holders, we must include one spring per CB09U blade.
- In case the customer is unsure of what blade holder they have, the **CB09U blade holders have a Blue Cap** on the blade holder. **CB15U blade holders have a Red Cap**.
- Please refer to the chart below as to what blades we stock (Green means we stock it, Orange means we do not)

| China | | USA | | Graphtec OEM | |
|-------|-----|-----|-----|--------------|----------------|
| 09U | 15U | 09U | 15U | 09U | 15U |
| 45 | 45 | 45 | 45 | 45(CB09UB) | 45(CB15UA) |
| 60 | 60 | 60 | 60 | 60 | 60(CB15UA-K30) |

Differences between Roland Blades

- We stock two different types of Roland Blades. Generic and ZCut or OEM.
- All of our stocked OEM blades are considered ZCUT blades.
- Both types of Roland blades will fit in all Roland Blade Holders.
- Roland blades look like :



- The difference between ZCUT blades and Generic Blades is the area of the blade. ZCUT blades are cut short on blade width to cut hyper fine detail better according to Roland. However, this doesn't mean that the Generic blades are not suitable for fine detail work. Most of our customers simply go with generic blades as they are cheaper.

- Please see below to see the difference between ZCUT and Generic. The Generic is on the bottom while the ZCUT blade is on the top. Both displayed blades are 45 degree blades.



- Please refer to the chart below as to what blades we stock (Green means we stock it, Orange means we do not)

| China | | USA | | Roland OEM | |
|---------|------|---------|------|------------|------|
| Generic | ZCUT | Generic | ZCUT | Generic | ZCUT |
| 45 | 45 | 45 | 45 | 45 | 45 |
| 60 | 60 | 60 | 60 | 60 | 60 |

Regarding GCC Blades (Why we do not stock GCC Blades)

- GCC cutters use a similarly constructed blade holder to Roland's. Because of that, GCC Cutters take all Roland blades.
- Incidentally, GCCs are known to use Roland blade holders as well. We do, however, stock GCC OEM blade holders.

Regarding older JSI Cutters

- If it is a JSI PCUT, they only take our PCUT blade selection. We carry both 45 degree and 60 degree PCUT blades in both USA and China varieties.
- If it is not a PCUT series, they likely will take Roland blades.

Regarding any other cutter blades

- A majority of US Cutter or other off brand cutters take either Graphtec or Roland blades. It is up to our customer to determine what blade they need to purchase.
- There are other brands out there that a customer might have that neither Graphtec or Roland blades will fit, some of which we still have stock of.